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REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	VM	WM

SPECIFICATION CONTROL DRAWING

2017.09.12

PURCHASE MATERIAL : AISI 1144 STRESSPROOF STEEL ROUND BAR
 SPECIFICATION: ASTM A311 or UNS G11440
 PART NUMBER: MT-1144-R [D.DDD]
 WHERE "D.DDD" = DIAMETER IN INCHES
 EG. 5/8" ROUND BAR = MT-1144-R0.625

DART AEROSPACE Hawkesbury, Ontario, Canada		
TITLE AISI 1144 STRESSPROOF STEEL ROUND BAR		
Dwg No.	REV	
MT-1144-R A		
DESIGN BY:	VM 8/9/2017	XXX \pm .005 FRACTIONS \pm 1/8
DRAWN BY:	VM 08/31/2017	XX \pm .01 ANGLES \pm 5°
CHECKED:	SAC 08/31/2017	X \pm .1 SURFACES = 125°
MFG. APPR:	DP 08/31/2017	1. DIMENSIONS ARE IN INCHES
QA APPR. :	PD 08/31/2017	2. INTERPRET DIM AND TOL PER
APPROVED:	WM 09/05/2017	ASME Y14.5M-2009
DATE:	8/31/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE:	NTS	WEIGHT: 0.0 LBS
SHEET 1 OF 1		
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